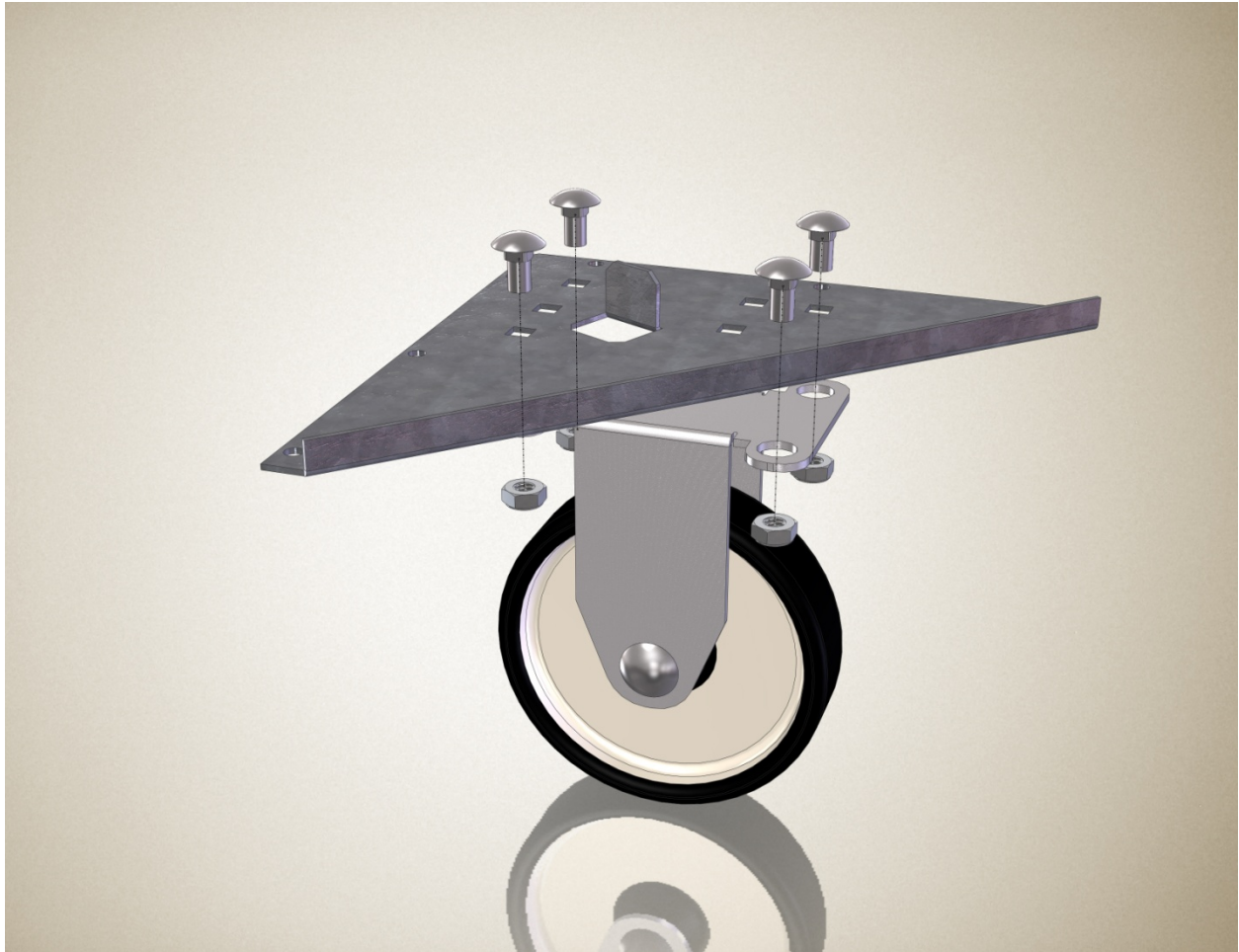




## CASTER ASSEMBLY INSTRUCTIONS



1. PLACE CARRIAGE BOLTS INTO THE GUSSET FROM THE TOP AS SHOWN.
2. PLACE CASTER UNDER GUSSET AND SECURE WITH PROVIDED LOCKNUTS AS SHOWN
3. TIGHTEN NUTS TO UNDERSIDE OF CASTER SECURING THE CASTER TO THE GUSSET.

- NOTE: SWIVEL CASTERS WITH BRAKE SHOULD BE INSTALLED ON SIDE WITH HANDLE